

# Tips for Easy Installation of Power Windows for 32 Ford 3 Window

1. Protect glass from scores and scratches during installation.
  - Use masking tape. Tape inner door skin at top to prevent scoring and scratching of glass.
  - Tape inner door skin at lower opening to prevent scratching and cutting hands and arms.
  
3. Get the correct glass size and angles
  - Use a framing square on back edge of glass for a correct 90°
  - Lower corners need to be rounded at front and back for ease of movement in glass run channel.
  
4. Installing glass run channels
  - On a 8' glass run channel, measure 28" from end.
  - Wrap a small tie wrap around glass channel.
  - Using liquid glass cleaner, saturate the channel 8" on each side of tie wrap (DO NOT USE FOAM CLEANER).
  - Hold channel with thumbs 8" to 9" from tie wrap on both sides.
  - Slowly start working to form a 90° bend by working both thumbs toward tie wrap. This will prevent kinking of channel
  
5. Locate where conduit needs to be.
  - We suggest using a #8 sheet metal screw.
  - Drill a small hole for screw.
  - Run screw in hole about 2 rounds.
  - Slowly close door to make an imprint.
  - We suggest using a varibit or a step bit to drill a 7/8" hole.
  
6. Install wire harness
  - On all connections and switches, we use tuner lube or dielectric grease to prevent moisture interference.
  - Also use tuner lube on motor plugs.
  - Proceed to run harness as labeled.
  
7. Install new power regulator
  - Remove motor from regulator before putting in door. Reach thru opening and reinstall motor.
  - Grease all gear teeth plates. We use DOT 5 Wheel Bearing grease since heat and cold does not affect it.
  - Oil all pivot points.
  - Grease all channels.
  - Grease and oil rollers.

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